

Large mirror test stand

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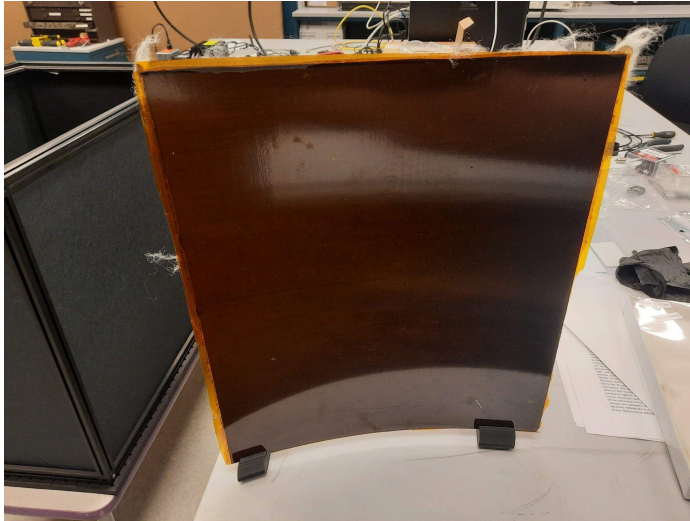
07/07/2025

Overview

- Tests with full scale mirror
 - First tests with uncoated mirror

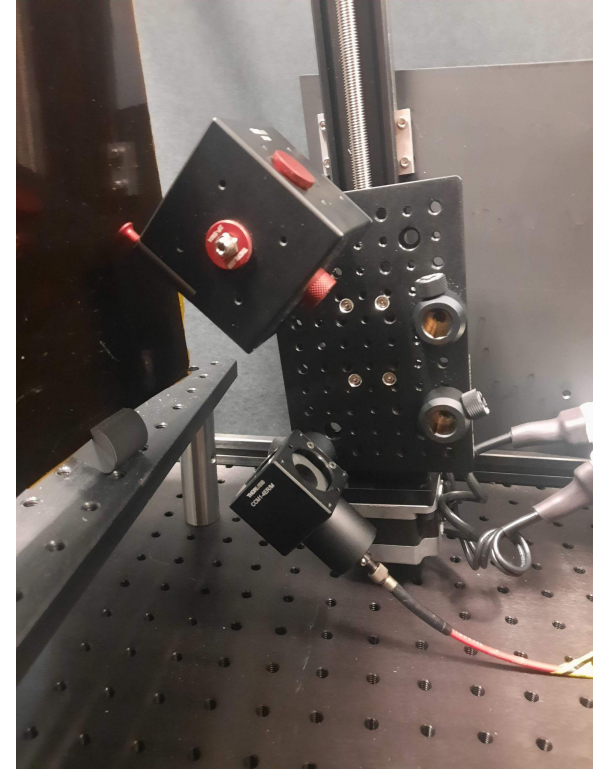
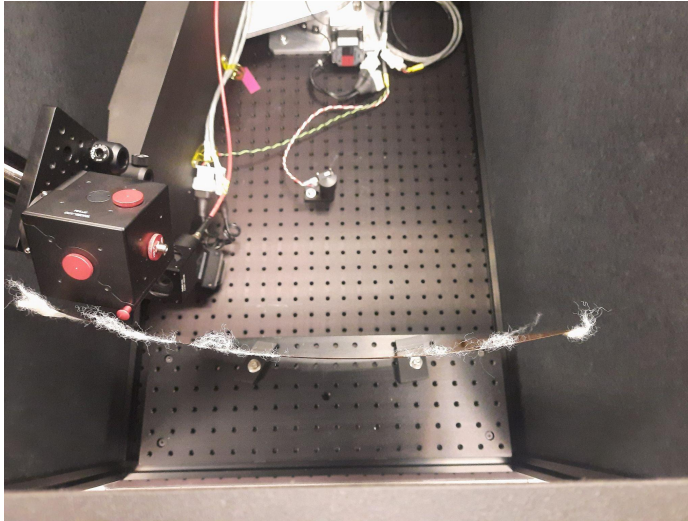
Full scale mirror

- Uncoated full scale mirror for testing of large test stand
- Custom holders with slot (thanks Preet!)
 - This mirror does not have any support structure



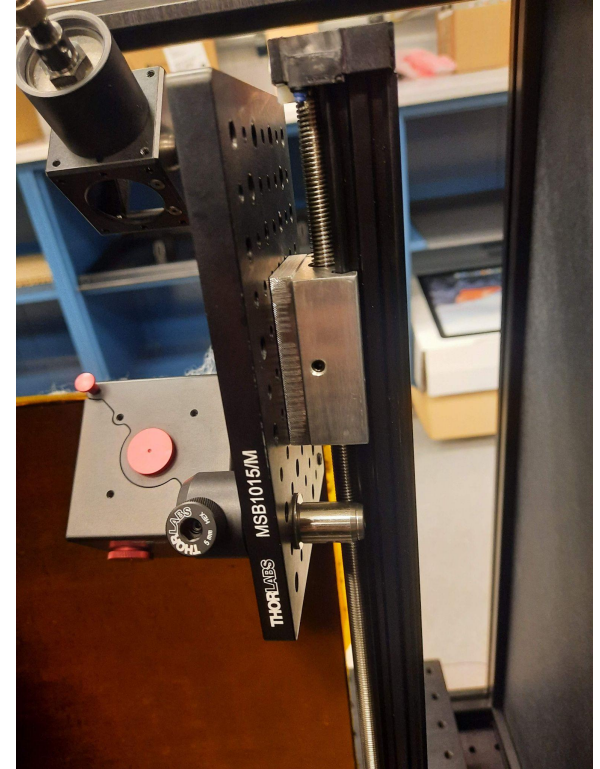
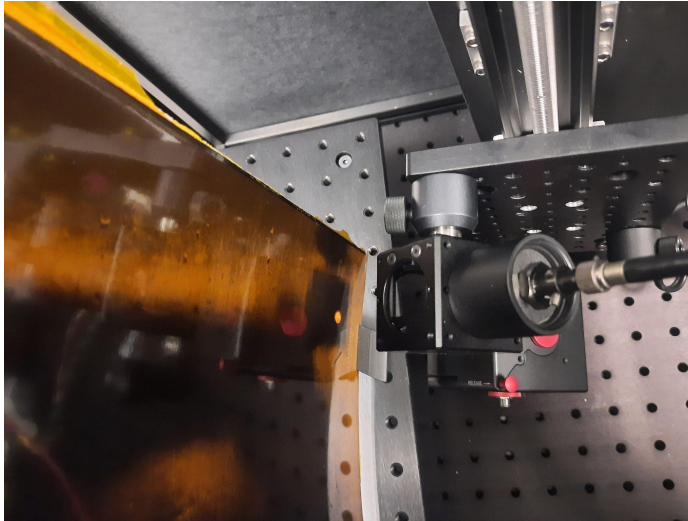
Mounting – first test

- Test fitment of full scale mirror and breadboard
- Issues discovered
 - Small breadboard hits motor on bottom of linear stage
 - Difficult to align beam with integrating sphere on top
 - Solutions on following slide



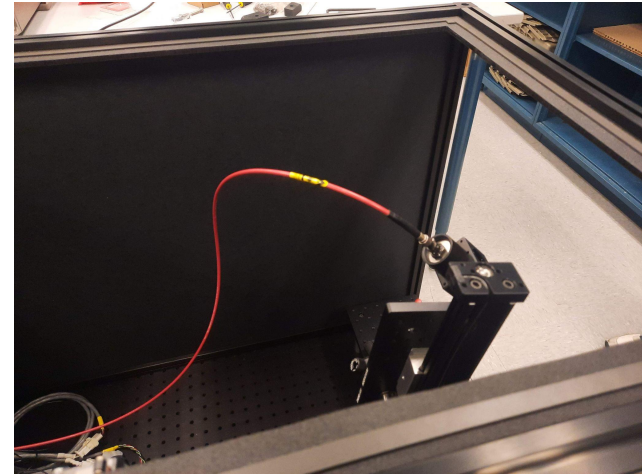
Mounting – update

- Solutions to issues:
 - Added new stop on small breadboard
 - Small metal post
 - Swapped integrating sphere and beam splitter cube
 - Now can see spot on mirror and integrating sphere input port (more follows)



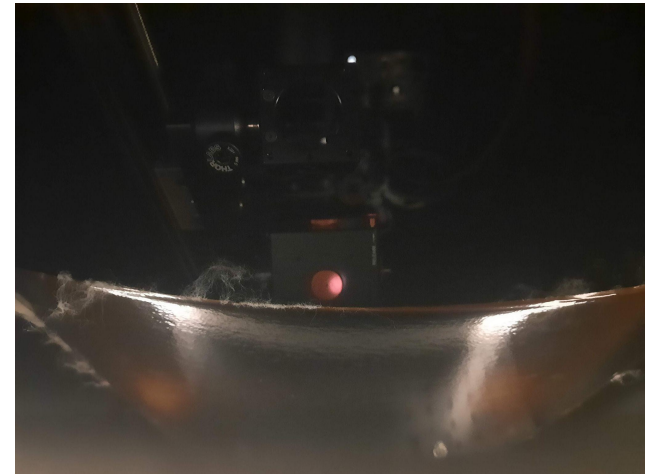
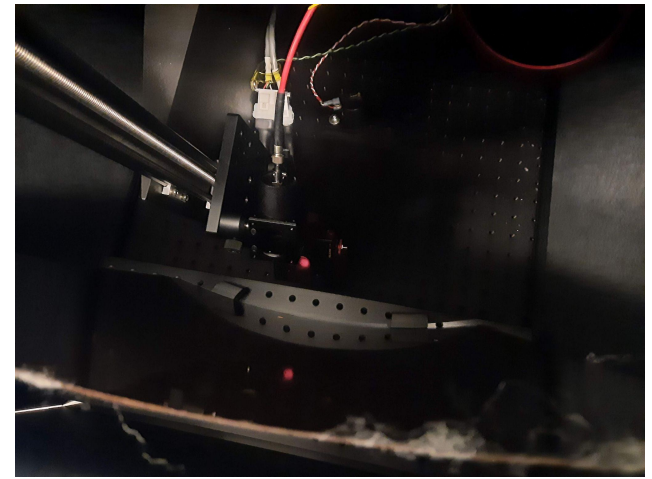
Mounting – update

- Solutions to issues:
 - Added new stop on small breadboard
 - Small metal post
 - Swapped integrating sphere and beam splitter cube
 - Now can see spot on mirror and integrating sphere input port (more follows)
- New issue – need a new stop on **top** of linear stage
 - Breadboard needs to stop about 4 cm before the top of the linear stage to prevent fiber hitting the box lid
 - Top is outside normal operation range
 - Only for safety to prevent optical fiber damage
 - **Solution** – 3D printed stop that will hit the endpoint switch
 - Will be designed and 3D printed in-house at BNL



Beam alignment

- New setup allows easy beam alignment
 - Now using limited reflectivity of uncoated mirror
- Possible challenges for full scale mirrors:
 - Mirror shape
 - Beam alignment good at bottom of mirror, but bad at the top – mirror is “propeller” shaped
 - (top) Beam spot aligned with input port
 - (bottom) Beam spot shifted
 - Hopefully will be solved with back supports
 - Precise position with respect to the rotating stage
 - Bolt holes on breadboard don't provide fine enough spacing for precise placement
 - Suggested solution is a custom holder mounted to breadboard
 - Current holders should be good enough for first tests, before we get fully assembled mirrors



Estimated work timeline – previous status

1. May

- a. Readout – finished
 - i. Result: Readout software successfully installed and successfully tested
- b. Steering of stages
 - i. Both rotational and linear stage operational
 - ii. Cross-check homing precision for rotating stage – should be good enough for now

2. June

- a. Development and optimization of steering and readout software
- b. Prepare for scans of small and large mirrors (finish by end of June)
 - i. Installation of the optical table to the dark box – need full scale or small curved mirror
 - ii. Optimization of output data format
 - iii. **Missing:** Curved mirror holders (full scale and small sample)
 - iv. Goal: First test scans

3. July

- a. Deploy full reflectivity scanning framework, including documentation (finish by ca. July 11)
 - i. Present progress at Collaboration meeting
- b. Start full mirror scans (have ready by end of July)

4. August

- a. Make sure everything is working and properly documented for anyone to take over (by August 15)
- b. Help with any leftover items (by end of my contract at BNL, August 21)

Estimated work timeline – current status

1. May

- a. Readout – finished
 - i. Result: Readout software successfully installed and successfully tested
- b. Steering of stages
 - i. Both rotational and linear stage operational
 - ii. Cross-check homing precision for rotating stage – should be good enough for now

2. June

- a. Development and optimization of steering and readout software
- b. Prepare for scans of small and large mirrors
 - i. Installation of the optical table to the dark box
 - ii. Optimization of output data format – ongoing, will be finished with coated mirror
 - iii. Curved mirror holders

3. July

- a. First test scans – with coated mirror (first full scale mirror coating this week)
- b. Deploy full reflectivity scanning framework, including documentation (finish by ca. July 11)
 - i. Present progress at Collaboration meeting
- c. Start full mirror scans (have ready by end of July)

4. August

- a. Make sure everything is working and properly documented for anyone to take over (by August 15)
- b. Help with any leftover items (by end of my contract at BNL, August 21)